

slip Feb. 4

Work Order ID 65471

January 18, 2011 10:30:42 AM



Item ID: D206-746-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Shroud Airflow Heater System

Start Date: 1/18/11 Start Qty: 1.00



Cust Item ID:

Required Date: 1/31/11 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-746	Rev A								

100 0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D206-746-011

CHG003

8/11/08

for BG 11-01-25

Pho →

110 0.00



Pick Kit

Packaging

Memo

0.00

Packaging

8/11/08 (1)

120 0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

8/11/08

(10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D206-746-011 PAR #: _____ Fault Category: prod eng. coord. NCR: Yes No DQA: ✓ Date: 11.02.08
 Resolution: doc revised Disposition: _____ QA: N/C Closed Date: 11/02/10

NCR: <u>65471</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
<u>11/02/08</u>	<u>110</u>	Found wrong qty for AN960-10L Work PO 20 should be 26. per kit Also Found AN960-10 missing from w/o parts list	<u>[Signature]</u>	- ADD missing AN960-10L M <u>1013406</u> to kit - ADD missing AN960-10 M <u>5519</u> qty 3 to kit	<u>[Signature]</u> <u>11/02/08</u>	<u>S</u> <u>11/02/08</u>	<u>[Signature]</u>	<u>S</u> <u>11/02/08</u>
		R.L. w/o not correct to Zzn.	<u>[Signature]</u>	- update w/o + Bom correctly - add copy of updated Bom for Reference	<u>[Signature]</u> <u>11.02.08</u>	<u>[Signature]</u> <u>11.02.08</u>	<u>[Signature]</u>	<u>S</u> <u>11/02/08</u>

NOTE: Date & initial all entries

Work Order ID 65471

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Revision ID:

Stop



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Required Date: 1/31/11 Req'd Qty: 1.00

Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-746-011 Location: _____ PPP rev: <u>0</u>								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

10/1/08

11/02/08
MF
11-02-08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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January 18, 2011 10:30:41 AM

Work Order ID: 65471



Parent Item: D206-746-011



Parent Item Name: Shroud Airflow Heater System

Start Date: 1/18/11

Required Date: 1/31/11

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev.A 06.03.23 new issue EC
 IPP rev.B 06.04.26 updated pick list EC
 IPP Rev:C 06-05-24 Per Rev A JLM
 IPP rev D 08.11.18 CHG 003 EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
8 D206-746-041 <i>CHG 01</i> 		Manufactured	No			110	Each	0.0000	1	1			
Rear Passenger Overhead Modification										<i>65463</i>			<i>W</i>
8 D206-746-043 		Manufactured	No			110	Each	0.0000	1	1			
Blower Motor Assembly										<i>65464</i>			<i>W</i>
6 D3467-041 		Manufactured	No			110	Each	2.0000	1	1			
Shroud Assembly										<i>34065</i>			<i>W</i>

Location	Loc Qty	Loc Code
ST157	1	
54214	1	
ST183	1	
34065	1	

6 D3468-1 	Manufactured	No
Seal		

Location	Loc Qty	Loc Code
ST	4	
64661	4	

	2	12		
			<i>64661</i>	<i>W 11/21/2010</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Parent Item Name: Shroud Airflow Heater System

Start Date: 1/18/11

Required Date: 1/31/11

Start Qty: 1.00

Required Qty: 1.00

D3468-3
Large Seal Strip

Manufactured No 110 Each 4.0000

Location Loc Qty Loc Code

ST060

4

62921

2

63308

2

62921

D3468-5
Seal Strip

Manufactured No 110 Each 8.0000

Location Loc Qty Loc Code

ST056

8

63309

8

63309

D3469-041
Shut-off Valve Assembly

Manufactured No 110 Each 2.0000

Location Loc Qty Loc Code

ST159

2

36937

2

36937

D3471-5
Stiffener

Manufactured No 110 Each 5.0000

Location Loc Qty Loc Code

ST061

5

53586

1

64662

4

53586

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Parent Item Name: Shroud Airflow Heater System

Start Date: 1/18/11

Required Date: 1/31/11

Start Qty: 1.00

Required Qty: 1.00

D3475-041



Dump Outlet

Manufactured No

110

Each

1.0000

1 1



Location

Loc Qty

Loc Code

ST062

1

62918

1

110

Each

1.0000

1 1



62918

D3475-5



Screen

Manufactured No

Location

Loc Qty

Loc Code

ST062

1

44623

1

110

Each

0.0000

1 1



44623

D3475-7



Scoop Outlet

Manufactured No

D3475-9



Dump Outlet

Manufactured No

110

Each

10.0000

1 1



Location

Loc Qty

Loc Code

ST062

10

34395

10

110

Each

3.0000

1 1



34395

D3478-041



Air Inlet Adapter

Manufactured No

Location

Loc Qty

Loc Code

ST157

3

35453

3

35453

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Parent Item Name: Shroud Airflow Heater System

Start Date: 1/18/11

Required Date: 1/31/11

Start Qty: 1.00

Required Qty: 1.00

D3478-5

Manufactured No

110 Each

8.0000



Screen



1 1

Lo

Location

Loc Qty

Loc Code

ST157

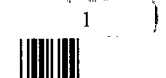
8

35264

8

110 Each

8.0000



1 1

35264

Lo

D3478-7

Manufactured No



Inlet Gasket

Location

Loc Qty

Loc Code

ST063

8

34401

8

110 Each

7.0000



1 1

34401

Lo

D3478-9

Manufactured No



Air Inlet Scoop

Location

Loc Qty

Loc Code

ST060

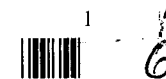
7

64663

7

110 Each

0.0000



1 1

64663

65468

Lo

D3481-041

Manufactured No



Shut-off Valve Bracket

D3482-1

Manufactured No



Inlet Insulation Sock

Location

Loc Qty

Loc Code

ST161

2

34383

2

110 Each

2.0000



1 1

34383

Lo 11/01/24 @

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Parent Item Name: Shroud Airflow Heater System


Start Date: 1/18/11

Required Date: 1/31/11

Start Qty: 1.00



Required Qty: 1.00


D3482-11 Manufactured No 110 Each 5.0000  

 Insulation Hose, 30"

Location Loc Qty Loc Code



ST161 5
34384 5


D3482-13 Manufactured No 110 Each 14.0000  

 Insulation Hose, 52"

Location Loc Qty Loc Code


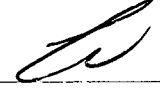
ST161 14
31262 7
34385 7


D3482-3 Manufactured No 110 Each 4.0000  

 Outlet Insulation Sock

Location Loc Qty Loc Code



ST161 4
34386 4


D3482-5 Manufactured No 110 Each 4.0000  

 Insulation Hose, 20"

Location Loc Qty Loc Code

ST161 4
34387 4

D3482-7 Manufactured No 110 Each 1.0000  

 Insulation Hose, 36"

Location Loc Qty Loc Code

ST161 1
34388 1

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Shop Packet Print

34388 1x
B 654201x 11/2/11

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Parent Item Name: Shroud Airflow Heater System

Start Date: 1/18/11

Required Date: 1/31/11

Start Qty: 1.00

Required Qty: 1.00

D3482-9
Insulation Hose, 48"

Manufactured No

110 Each 4.0000

1 1

Location Loc Qty Loc Code

ST161

4

34389

4

110 Each 6.0000

1

34389

D3483-1
Red Label

Manufactured No

Location Loc Qty Loc Code

ST065

6

37259

6

110 Each 6.0000

1

37259

D3483-3
Black Label

Manufactured No

Location Loc Qty Loc Code

ST065

6

37260

6

110 Each 6.0000

1

37260

D3483-5
Warning Label

Manufactured No

Location Loc Qty Loc Code

ST065

6

37261

6

110 Each 18.0000

4

37261

31903
BLUE TERMINAL AMP

Purchased No

Location Loc Qty Loc Code

ST399

18

105542

2

105992

16

105542 2x

105992 2x

January 18, 2011 10:30:41 AM

Shop Packet Print

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Parent Item Name: Shroud Airflow Heater System

Start Date: 1/18/11

Required Date: 1/31/11

Start Qty: 1.00

Required Qty: 1.00

AN3-3A Purchased No
Bolt

110 Each 265.0000 20 20

Location	Loc Qty	Loc Code
ST350	265	
116400	65	
116419	150	
116590	50	

116400

AN3-5 Purchased No
BOLT

110 Each 56.0000 3 3

Location	Loc Qty	Loc Code
ST350	56	
100771	6	
105978	50	

100771

AN960-10L NAS1149F0332P Purchased No
Washer

110 Each 4,073.0000 20 20

Location	Loc Qty	Loc Code
ST348	4073	
101340	4073	

101340

AN960-4L NAS1149FN416P Purchased No
washer

110 Each 660.0000 5 5

Location	Loc Qty	Loc Code
ST345	660	
101389	660	

101389

AN960-8 NAS1149FN832P Purchased No
WASHER

110 Each 0.0000 10 10

1115158

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Start Date: 1/18/11

Required Date: 1/31/11

Start Qty: 1.00

Required Qty: 1.00

GR3223-4-3

Purchased

No

110

Each

90.0000

5

15



Cherry Rivet

Location

Loc Qty

Loc Code

ST312

90

110153

90

110

Each

2.0000

2

12

DCS549

Purchased

No



TURN-TO-LOCK CONTROL

Location

Loc Qty

Loc Code

ST155

2

116492

2

110

f

62.0000

10

10

M22759/16-16-9

Purchased

No



16GA ELECTRICAL WIRE, 120" LONG

Location

Loc Qty

Loc Code

ST394

62

105960

62

110

Each

326.0000

10

10

MS21083N08

Purchased

No



NUT

Location

Loc Qty

Loc Code

ST304

326

100771

6

100798

320

110

Each

44.0000

10

10

MS21919-DG3

Purchased

No



CLAMP

Location

Loc Qty

Loc Code

ST306

44

109752

44

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Required Date: 1/31/11

Start Qty: 1.00

Required Qty: 1.00

MS21919-DG44 Purchased No

110 Each 0.0000



CLAMP

MS21919-DG48 Purchased No

110 Each 7.0000



CLAMP

Location

Loc Qty

Loc Code

ST306

7

100798

7

110 Each 1.0000

MS24166-D1 Purchased No



RELAY

Location

Loc Qty

Loc Code

ST308

1

116417

1

110 Each 2.0000

MS25244-15 Purchased No



BREAKER

Location

Loc Qty

Loc Code

ST290

2

110439

2

110 Each 2.0000

MS25244-75 Purchased No



CIRCUIT BREAKER

Location

Loc Qty

Loc Code

ST290

2

110302

2

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Start Date: 1/18/11

Required Date: 1/31/11

Start Qty: 1.00

Required Qty: 1.00

MS27039-08-16 Purchased No

110 Each

76.0000

10 10



SCREW PAN HD

Location

Loc Qty

Loc Code

ST291

76

112466

76

110 Each

1.0000

1

MS35058-22

Purchased No



SWITCH

Location

Loc Qty

Loc Code

ST294

1

116417

1

110 Each

19.0000

10

NAS43DD3-16N

Purchased No



SPACER

Location

Loc Qty

Loc Code

ST279

19

104311

19

110 Each

9.0000

2

NAS43DD3-48FC

Purchased No



Spacer

Location

Loc Qty

Loc Code

ST279

9

105978

9

110 Each

49.0000

6

NAS679A3

Purchased No



NUT SELF LOCK

Location

Loc Qty

Loc Code

ST280

49

116417

49

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Start Date: 1/18/11

Required Date: 1/31/11

Start Qty: 1.00

Required Qty: 1.00

QS200-44S



CLAMP

Purchased

No

110

Each

10.0000

6

16



Handwritten signature

Location

Loc Qty

Loc Code

ST450

10

116513

10

110

Each

1.0000

8

116513



Handwritten: 116513

Handwritten: 11/16/12 7x10

QS200-56S



CLAMP

Purchased

No

Location

Loc Qty

Loc Code

ST295

1

115905

1

110

f

14.0000

12

115905



Handwritten: 115905

Handwritten: 12

Handwritten signature

SCEET-11



SCEET

Purchased

No

Location

Loc Qty

Loc Code

ST029

14

106050

3

113229

11

110

f

12.0000

11

113229



Handwritten: 113229

Handwritten: 11

Handwritten signature

SCEET-12



Hose 3" Diameter

Purchased

No

Location

Loc Qty

Loc Code

ST011

12

110277

1

116471

11

Handwritten: 116471

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NOTE: Date & initial all entries

7.0 PARTS LIST (CONTINUED)

QTY -011	QTY -041	Part Number	Description
X		D206-746-011	SHROUD AIRFLOW HEATER SYSTEM
1	X	D206-746-041	REAR OVERHEAD PASSENGER MODIFICATION KIT
1		26D71	JANITROL BLOWER MOTOR ASS'Y (EQUIV. 26D71-1)
4	1	320565	RING CONNECTOR (EQUIV. 31903 BLUE TERMINAL AMP)
	2	9977009-4	BELL EYEBALL VENT
26		AN3-3A Y	BOLT 6
	8	AN3-4A	BOLT
3		AN3-5	BOLT
5		AN960-4L	WASHER
10		AN960-8	WASHER
3		AN960-10	WASHER
26	16	AN960-10L	WASHER
	24	CR2248-4-2	RIVET (EQUIV. NAS1739B4-2)
5		CR2539-4-03	RIVET (EQUIV. CR3223-4-03)
2		DCS54-9	PUSH/PULL CONTROL
	1	HA-000611	CARBON MONOXIDE INDICATOR
1		M22759/16-16-9	16GA ELECTRICAL WIRE, 120" LONG
10		MS21083-N08	NUT
10		MS21919DG-3	CLAMP
2		MS21919DG-44	CLAMP
1		MS21919DG-48	CLAMP
1		MS24166D1	RELAY
1		MS25244-7.5	CIRCUIT BREAKER
1		MS25244-15	CIRCUIT BREAKER
10		MS27039-0816	SCREW
	8	MS27039-1-10	SCREW
1		MS35058-22	SWITCH
10		NAS43DD3-16N	SPACER
2		NAS43DD3-48FC	SPACER
10	12	NAS1738B4-2	RIVET
6	8	NAS679A3	NUT
6		QS200 44 S	CLAMP
8		QS200 56 S	CLAMP
12		SCEET 11	Ø2.75" HOSE
11		SCEET 12	Ø3.00" HOSE
	4	TY-527M	TY RAP

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Revision: A
Date: 06.05.16

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D206-746 REV. A
REF. CANADIAN STC: SH05-45 ISSUE 1
FAA STC: SH3367NM DATED OCT. 13, 2005

REFERENCE ONLY

The Parts List of Installation Instructions IIN-D206-746 Rev. A should be amended as follows:

Qty -011	Qty -041	Qty -043	Part Number	Description
X			D206-746-011	SHROUD AIRFLOW HEATER SYSTEM
1	X		D206-746-041	REAR OVERHEAD PASSENGER MODIFICATION KIT
1		X	D206-746-043	BLOWER MOTOR ASSEMBLY
		1	D3471-041	BLOWER MOTOR SUPPORT (CAM-1984-008)
		1	D3473-041 ✓	BLOWER INLET ADAPTER (CAM-1984-013)
		1	D3476-041 ✓	BLOWER MOTOR ADAPTER (CAM-1984-014)
		1	D3477-041 ✓	BLOWER MOTOR INLET ADAPTER (CAM-1984-015)
		2	D3585-1	SET SCREW
		2	D3742-1	BEARING
		A/R	26221	LOCTITE 226 THREADLOCKER
		1	26D71 ✓	BLOWER MOTOR (26D71-1)
		6	AN3-3A ✓	BOLT
		6	AN960-10	WASHER
		3	MS27039-08-04	MACHINE SCREW
		3	MS35333-38	LOCK WASHER
		A/R	MS20995-025E	LOCK WIRE

Furthermore, any mention of "Blower Motor Assembly" appearing in Installation Instructions IIN-D206-746 Rev. A, and Installation Drawing D206-746 Rev. A, should be replaced by D206-746-043 Blower Motor Assembly.

For assembly instructions of D206-746-043 Blower Motor Assembly, refer to page 2 of this DSI.

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: D. Shepherd
D. SHEPHERD (DE # 02)

DATE: 08.01.20
CERT. NO.: SH05-45
ISSUE NO.: 1

REV.	DESCRIPTION	BY	DATE
C	ADD D3742-1 BEARING; UPDATE FORMAT	PH	*08.01.20
B	ADD D3585-1 & DETAIL B	MB	07.01.02
A	NEW ISSUE	MB	06.08.09
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. DSI 9341 REV. C SHEET 1 OF 2 TITLE BLOWER MOTOR ASSEMBLY SCALE NTS COPYRIGHT © 2006 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.01.20		

7.0 PARTS LIST

Qty -011	Qty -041	Part Number	Description
X		D206-746-011	SHROUD AIRFLOW HEATER SYSTEM
1	X	D206-746-041	REAR OVERHEAD PASSENGER MODIFICATION KIT
1		D3467-041	SHROUD ASSEMBLY (CAM-1984-004)
2		D3468-1	SEAL
1		D3468-3	LARGE SEAL STRIP
2		D3468-5	SEAL STRIP
1		D3469-041	SHUT-OFF VALVE ASSEMBLY (CAM-1984-005)
1		D3471-041	BLOWER MOTOR SUPPORT (CAM-1984-008)
1		D3471-5	STIFFENER (CAM-1984-008-4)
	2	D3472-041	CABIN HEAT OUTLET DEFLECTOR (CAM-1984-012)
	2	D3472-5	DOUBLER (CAM-1984-017-6)
		D3473-041	BLOWER INLET ADAPTER (CAM-1984-013)
		D3475-041	DUMP OUTLET (CAM-1984-013-27)
1		D3475-5	SCREEN (CAM-1984-013-25)
1		D3475-7	SCOOP OUTLET (CAM-1984-013-22)
1		D3475-9	GASKET
		D3476-041	BLOWER MOTOR ADAPTER (CAM-1984-014)
		D3477-041	BLOWER MOTOR INLET ADAPTER (CAM-1984-015)
1		D3478-041	AIR INLET ADAPTER (CAM-1984-016)
1		D3478-5	SCREEN
1		D3478-7	GASKET
1		D3478-9	INLET SCOOP
	2	D3479-041	INLET ADAPTER (CAM-1984-017-22)
	2	D3480-041	EYEBALL INLET ADAPTER (CAM-1984-017-23)
	2	D3480-043	EYEBALL ADAPTER (CAM-1984-017-19)
	2	D3480-7	GASKET (CAM-1984-017-21)
1		D3481-041	SHUT-OFF VALVE BRACKET (CAM-1984-018)
1		D3482-1	INLET INSULATION SOCK (CAM-003-34)
1		D3482-3	OUTLET INSULATION SOCK (CAM-003-34)
1		D3482-5	HOSE INSULATION (CAM-003-34)
2		D3482-7	HOSE INSULATION (CAM-003-34)
1		D3482-9	HOSE INSULATION (CAM-003-34)
1		D3482-11	HOSE INSULATION (CAM-003-34)
1		D3482-13	HOSE INSULATION (CAM-003-34)
1		D3483-1	DUMP VALVE PLACARD (CAM-003-21)
1		D3483-3	SHUT-OFF VALVE PLACARD (CAM-003-22)
1		D3483-5	WARNING PLACARD